

slip 21/05

Work Order ID 58878

May 19, 2010 10:04:32 AM



Item ID: D412-761-051

Accept



Setup Start



Revision ID:

Stop



Item Name: Alternate Armrest

Start Date: 5/19/10 Start Qty: 1.00



Cust Item ID:

Required Date: 5/21/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start



QC: Date: SPC (Y/N): Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
DSI 9520	A
IIN D412-761	D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD412-761-051/ DSI9520  
CHG001

Substo

HG BG 10/05/20

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10/05/20 (2)

# Work Order ID 58878

May 19, 2010 10:04:32 AM



Page 2

Item ID: D412-761-051

Accept



Setup Start



Revision ID:

Stop



Item Name: Alternate Armrest

Start Date: 5/19/10 Start Qty: 1.00



Cust Item ID:

Required Date: 5/21/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 	QC4- 100% Inspect kits for completeness	0.00							
QC Quality Control	Memo	0.00				(+)			
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD412-761-051/ DSI9520 Location: <u>31</u> PPP Rev: <u>A</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

Solo 60

A

10-5-20

10/5

10/05/20

MF

10-5-20

# Picklist Print

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Page 1

Work Order ID: 58878

Parent Item: D412-761-051

Parent Item Name: Alternate Armrest

Comments: IPP Rev:A new issue DD 10.05.18 verf:EC

Start Date: 5/19/10

Required Date: 5/21/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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AN310-6  Castellated Nut		Purchased	No			110	Each	25.0000	1			
---	--	-----------	----	--	--	-----	------	---------	---	--	--	--

Location	Loc Qty	Loc Code
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ST314	15	
110139	15	
ST324	10	
114523	10	

AN3-6A  Bolt		Purchased	No			110	Each	196.0000	11			
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Location	Loc Qty	Loc Code
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ST351	196	
113359	196	

AN6-26  Bolt		Purchased	No			110	Each	13.0000	1			
--	--	-----------	----	--	--	-----	------	---------	---	--	--	--

Location	Loc Qty	Loc Code
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ST342	13	
112489	13	

AN960JD10  Washer		Purchased	No			110	Each	0.0000	11			
--	--	-----------	----	--	--	-----	------	--------	----	--	--	--

AN960JD616L  Washer		Purchased	No			110	Each	124.0000	1			
--	--	-----------	----	--	--	-----	------	----------	---	--	--	--

Location	Loc Qty	Loc Code
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ST347	124	
111819	124	

# Picklist Print

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Work Order ID: 58878

Parent Item: D412-761-051

Parent Item Name: Alternate Armrest



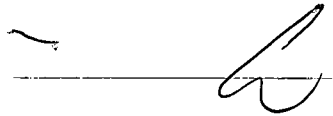


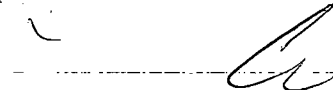


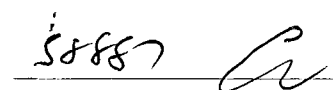


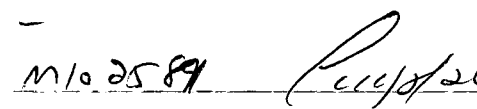
Comments: IPP Rev:A new issue DD 10.05.18 verf:EC

Start Date: 5/19/10

Required Date: 5/21/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3694-041  MOUNTING PLATE		Manufactured	No			110	Each	5.0000	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
				ST255		5						
					56692	1		56692				
					56889	4						
D3695-041  Slider Assembly		Manufactured	No			110	Each	5.0000	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
				ST255		5						
					56693	3		56693				
					56890	2						
D4097-041 <i>- subie</i>  Armrest Assembly		Manufactured	No			110	Each	0.0000	1			
MS21071L3  ANCHOR NUT		Purchased	No			110	Each	50.0000	3			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
				ST302		50						
					114348	50						

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Shop Packet Print

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# Picklist Print

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Page 3

Work Order ID: 58878

Parent Item: D412-761-051

Parent Item Name: Alternate Armrest


Comments: IPP Rev:A new issue DD 10.05.18 verf:EC

Start Date: 5/19/10

Required Date: 5/21/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS21075L3  Nutplate		Purchased	No			110	Each	85.0000	8			

Location Loc Qty Loc Code

ST302 79

114449 79

ST303 6

113734 6

MS24665-302



Cotter Pin

Purchased

No

110

Each

83.0000

1

Location Loc Qty Loc Code

ST309 83

113644 83

NAS1515H6L



WASHER

Purchased

No

110

Each

62.0000

2

Location Loc Qty Loc Code

ST277 62

18918 62

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Shop Packet Print

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REFERENCE ONLY

PARTS LIST

QTY 051	PART NUMBER	DESCRIPTION
1	D412-761-051	ARMREST KIT, LH
1	D3694-041	MOUNTING PLATE ASSEMBLY
1	D3694-1	* KEYWAY
1	D3694-3	* PROTECTIVE PLATE
1	D3694-5	* MOUNTING PLATE
1	AN526C1032R8	* SCREW
5	AN960JD10	* WASHER
4	MS21042L3	* NUT
2	MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
1	MS24693-C271	* SCREW (OR MS24693-S271)
4	MS24693-C273	* SCREW (OR MS24693-S273)
1	D3695-041 /	SLIDER ASSEMBLY
1	D3695-1	* SLIDER
1	D3695-3	* STOPPER
1	D3801-1	* HAND RETRACTABLE SPRING PLUNGER
1	MS21209F6-25	* HELI-COIL, SCREW LOCKING (RED)
4	MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
4	MS24693-C276	* SCREW (OR MS24693-S276)
1	D4097-041	ARMREST ASSEMBLY
1	D3695-041 /	* ARM ASSEMBLY
1	D3696-1	** ARM
1	D3801-3	** HAND RETRACTABLE SPRING PLUNGER
1	D4098-041	* CUSHION ASSEMBLY
1	D4099-1	* BRACKET
3	MS21042L3	* NUT
5	MS24693-C273	* SCREW
5	MS24693-C277	* SCREW
3	NAS1149D0332J	* WASHER
1	AN3-6A /	BOLT
1	AN6-26 /	BOLT
1	AN310-6 /	CASTELLATED NUT
1	AN950JD10	WASHER
1	AN960JD616L /	WASHER
1	NAS1515H6L	WASHER
1	MS24665-302 /	COTTER PIN
1	MS21071L3	ANCHORNUT
1	MS21075L3	NUTPLATE

\* DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE  
 \*\* DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

DEPARTMENT OF TRANSPORT  
 AIRCRAFT REGISTRATION  
 CANADA  
 2010-01-01  
 AIRCRAFT  
 2010-01-01 (S 38702)  
 DATE 10.05.10  
 CERT. NO. 2010-01-01  
 ISSUED BY 2

DESIGN	1	<b>DART AEROSPACE LTD</b>	
DRAWN	1	HAWKESBURY, ONTARIO, CANADA	
CHECKED	1	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9520	SHEET 2 OF 3
APPROVED	1	TITLE	SCALE
DE APPR.	1	ALTERNATE ARMREST INSTALL NTS	
DATE	10.05.10	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OTHER THAN THAT INDICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries